

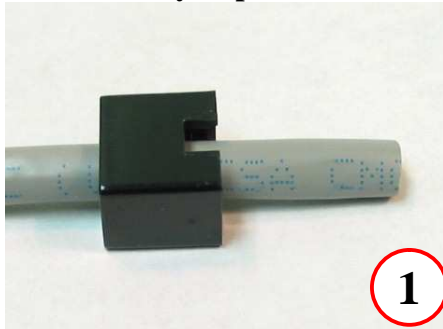
# Stewart Connector

36 SERIES SHIELDED PLUG W/-A161 MANAGEMENT BAR  
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327

## 36 SERIES SHIELDED PLUG WITH -A161 MANAGEMENT BAR ASSEMBLY INSTRUCTIONS

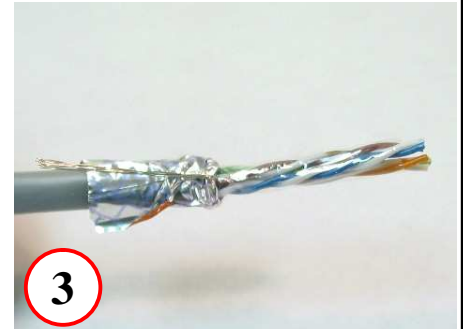
Assembly steps 1 – 12:



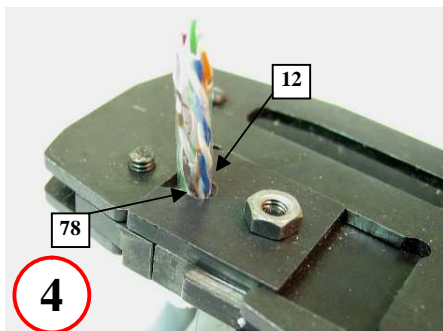
Slide strain relief over cable



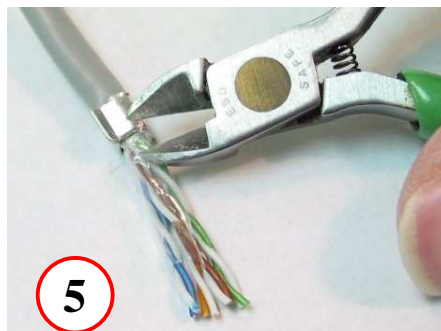
Remove 1" to 2" of cable jacket



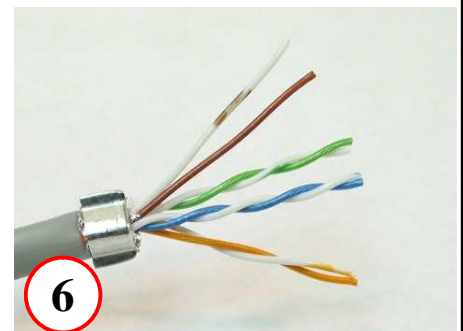
Fold back shield and drain wire



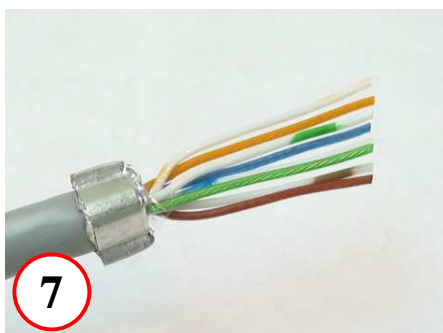
Slide ferrule over end of jacket and shield and crimp. Pairs 12 and 78 go to the sides



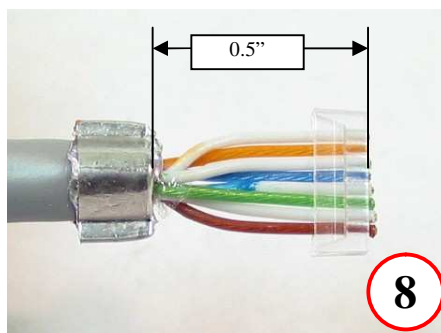
Remove excess shield. Also remove plastic foil insulation if present



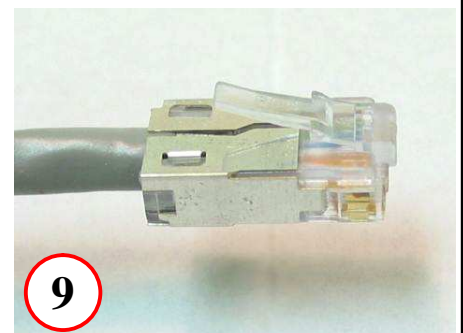
Spread apart pairs and straighten



Align pairs (568-B shown) and trim at an angle



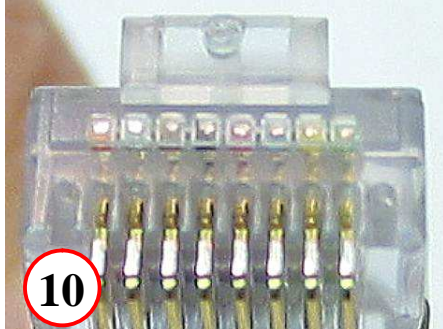
Slide wires into -A161 management bar. Trim off at approx. 0.5" from ferrule



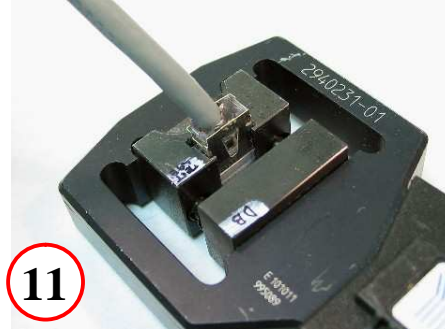
Place wires into plug housing

## 36 SERIES SHIELDED PLUG WITH -A161 MANAGEMENT BAR ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 12 (Cont.):



Verify wire ends are visible through plug housing



Terminate plug housing onto cable



Slide strain relief over housing. Assembly is now complete